SA1E-L



Visible red laser beam and fast response speed. High precision sensing.

Polarized Retroreflective

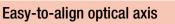




Through-beam



Background Suppression (BGS)



Because the optical axis can be positioned quickly, the photoelectric switch can be installed on a machine or system easily, even in applications requiring a long sensing range or detection of small objects.

Detects fast-moving objects

The 250 μs response speed is the fastest in its class. Closely-spaced objects on a fast-moving conveyor can be detected reliably.

Easy positionig

Because the visible red laser is easy to see in both short (20 mm) and long (30 m) distances, the detecting position and optical axis can be found quickly. The small beam can detect small objects, and it also enables easy positioning of the sensor in applications where the beam has to pass through narrow spaces.



All models are Class 1 laser compliant (JIS, IEC, FDA).

Dust and water resistant

IP67 structure can be used in environments exposed to dust or water vapor.





For more information, visit http://asia.idec.com

						Package Quantity: 1	SJC	
	Sensing Method	Sensing Range	Connection					
	Containing Metalloca		Connection	Length	NPN Output	PNP Output		
				1 m	SA1E-LTN3	SA1E-LTP3		
I-beam			Cable	2 m	SA1E-LTN3-2M	SA1E-LTP3-2M	APEM Switches & Pilot Lights	
Through-beam				5 m	SA1E-LTN3-5M	SA1E-LTP3-5M	Control Boxes Emergency	
		See the characteristics on M-025.	Connector		SA1E-LTN3C	SA1E-LTP3C	Stop Switches Enabling Switches	
e				1 m	SA1E-LPN3	SA1E-LPP3	Safety Products Explosion Proof	
oreflectiv	–	10m (300 mm) When using IAC-R5/R8	Cable	2 m	SA1E-LPN3-2M	SA1E-LPP3-2M	Terminal Blocks	
Polarized Retroreflective	(Note)	10m (300 mm) When using IAC-R9	When using IAC-R9	-	5 m	SA1E-LPN3-5M	SA1E-LPP3-5M	Relays & Sockets Circuit Protectors
Pol		See the characteristics on M-025.			SA1E-LPN3C	SA1E-LPP3C	Power Supplies	
_				1 m	SA1E-LBN3	SA1E-LBP3	Controllers Operator	
Background Suppression		20 to 300 mm	Cable	2 m	SA1E-LBN3-2M	SA1E-LBP3-2M	Interfaces	
ound Su		Adjustable Sensing Range		5 m	SA1E-LBN3-5M	SA1E-LBP3-5M	AUTO-ID	
Backgr			Connector		SA1E-LBN3C	SA1E-LBP3C		
		See the characteristics on M-026.			SATE-LDN30	SAIE-LDF30	SA1E	

Note: Maintain at least the distance shown in the () between the SA1E-L photoelectric switch and reflector. Reflectors are not supplied and must be ordered separately. See M-027.

Specifications

Sensors

⊐ _	poomou						
insors			Through-beam	Polarized Retroreflective	Background Suppression (BGS)		
S	Part No. SA1E-LT SA1E-LP		SA1E-LP	SA1E-LB			
	Power Voltage)	12 to 24V DC (Operating range: 10 to 30V DC) Equipped with reverse-polarity protection				
Current Draw			Projector: 15 mA maximum Receiver: 30 mA maximum	35 mA maximum			
APEM	Sensing Rang	e	30m	0.3 to 10m (IAC-R5/R8/R9)	20 to 300 mm (using 100×100 mm white matte paper)		
	Adjustable Se	nsing Range	-		40 to 300 mm		
Pilot Lights Control Boxes	Detectable Ob	oject Size (typical)	ø6 mm minimum (opaque, at 3 m)		ø0.2 mm minimum (copper wire) (at 170 mm)		
Emergency	Detectable Ob	oject	Opaque				
	Hysteresis	·			10% maximum		
Enabling Switches	Response Tim	ie	250 µs maximum				
	Sensitivity Adj	justment	Adjustable using a potentiometer				
	Sensing Rang	e Adjustment	-		6-turn control knob		
Explosion Proof	Light Source E	Element	Red laser diode (emission wavelength: 6	50 nm) (IEC/JIS/FDA Class 1) (Note)			
Terminal Blocks	Operation Mo	de	Light ON/Dark ON (selectable)				
Relays & Sockets	lays & Sockets Control Output		NPN open collector or PNP open collector (30V DC, 100 mA maximum, short-circuit protection)				
Circuit Protectors			Voltage drop: 1.5V maximum Operation LED: Yellow				
	LED Indicators	S	Stable LED: Green Power LED: Green (Through-beam type projector)				
LED Illumination	Interference P	Prevention	— Two units can be mounted in close proximity.				
Controllers	Degree of Pro	tection	IP67 (IEC 60529)				
	Extraneous Lig	ght Immunity	Sunlight: 10,000 lux maximum, Incandescent lamp: 5,000 lux maximum (at receiver)				
	Operating Ten	nperature	-10 to +55°C (no freezing)				
Sensors	Operating Hur	nidity	35 to 85% RH (no condensation)				
	Storage Temp	erature	-25 to +70°C (no freezing)				
AUTO-ID	Storage Humi	dity	35 to 85% RH (no condensation)				
	Insulation Res	sistance	Between live part and mounting bracket: 20 MΩ minimum (500V DC megger)				
	Dielectric Strength		Cable models: 1,000V AC, 50/60 Hz, 1 minute (between live part and mounting bracket) Connector models when connected with connector cable: 500V AC, 50/60 Hz, 1 minute (between live part and clamp ring)				
SA1E	Vibration Resi	stance	10 to 55 Hz, amplitude 1.5 mm, 20 cycles in each of 3 axes				
SA1E-L	SA1E-L Shock Resistance		500 m/s2, 3 shocks in each of 3 axes				
	Material		Housing: PBT, Lens: PMMA, Indicator cover: PC, knob; POM				
	Weight	Cable Model	35g (1 m cable), 55g (2 m cable), 120g (5 m cable)			
	(approx.)	Connector Model	20g				
	Connection	Cable Model	ø3.5 mm, 3-core, 0.2 mm2, vinyl cabtyre cable				
	Method Connector Model		M8 connector (4-pin)				

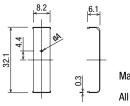
Note: Compliant with Class 1 of FDA regulations (21 CFR 1040.10 and 21 CFR 1040.11 according to Laser Notice No. 50).

Slit and Sensing Range (typical) [Through-beam SA1E-LT]

Slit		Sensing Range (m) Minimum Detect Object Width (m	
Part No.	Part No. Slit Width: A Use		receiver
SA9Z-S12	0.5 mm	5 mm 6 1 ⁻	
SA9Z-S13	SA9Z-S13 1.0 mm		1.6
SA9Z-S14	2.0 mm	22	2.5

• Minimum detectable object width (mm): when the object is at theintermediate point between the projector and receiver.

Dimensions



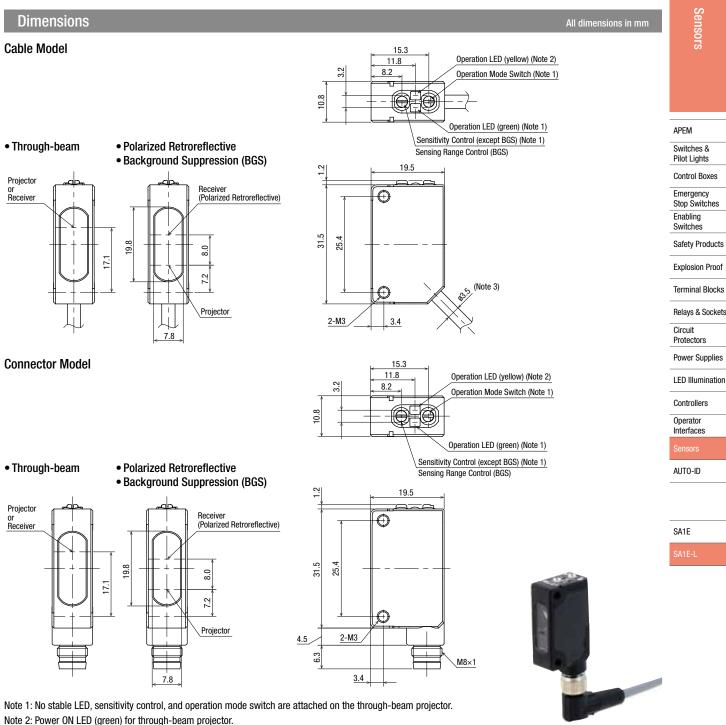
Material: Stainless Steel All dimensions in mm.

The slit can be pressed to snap onto the front easily.



The slits have an orientation. Make sure that the TOP marking is on top of the sensor (LED side).

For more information, visit http://asia.idec.com

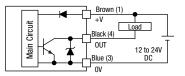


Note 3: Cable length depends on models.

Note 4: The connector length is 18 mm when a right-angle connector cable (SA9Z-CM8K-4L*) is attached.

Output Circuit & Wiring Diagram

NPN Output

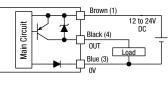


(Connector Pin Assignment) @0UT 30V ①+V

Q

@NC

PNP Output

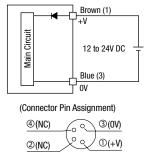


(Connector Pin Assignment) @0UT 30V 0 ①+V ②NC 0

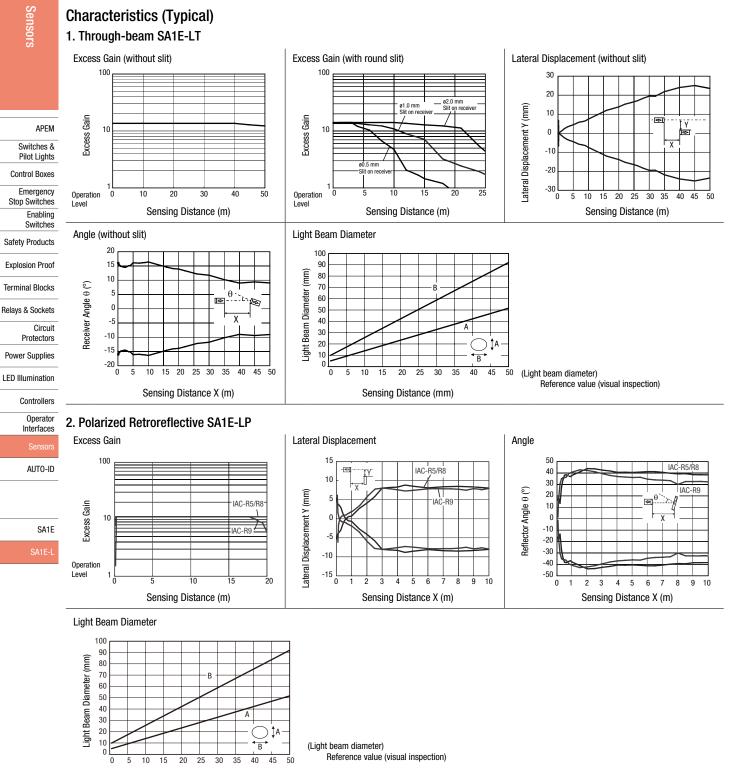
Through-beam Type Projector

In the photo, the right-angle

connector cable is attached.



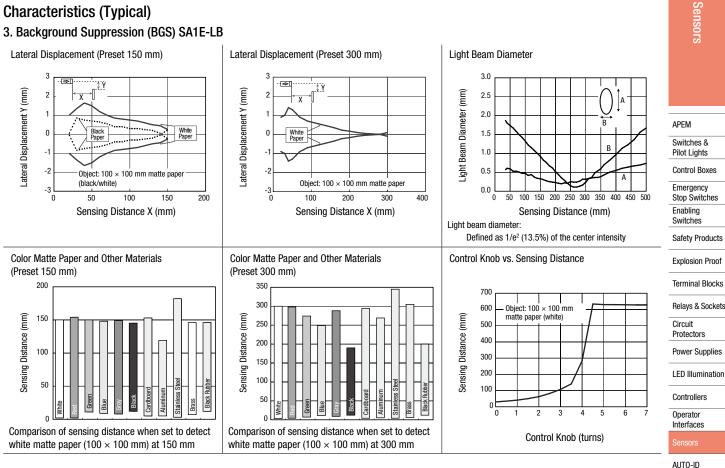




Sensing Distance (mm)

Characteristics (Typical)

3. Background Suppression (BGS) SA1E-LB



SA1E

APEM

Pilot Lights Control Boxes

Emerg Stop Swit Ena

Safety Pro

Accessories (optional)

Slits (for through-beam)

onto (ioi unough bu	Junij		When orderin	ig, specify the ordering No.
Item	Slit Size	Part No.	Ordering No.	Package Quantity
	ø0.5 mm	SA9Z-S12	SA9Z-S12PN02	
Round Slit	ø1.0 mm	SA9Z-S13	SA9Z-S13PN02	2
	ø2.0 mm	SA9Z-S14	SA9Z-S14PN02	

Switches & • See M-023 for dimensions.

Reflectors

Emergency Switches Enabling	Item	Part No.	Package Quantity
Switches		IAC-R5	
y Products	Reflector	IAC-R8	1
sion Proof		IAC-R9	

• See M-029 for dimensions.

Terminal Blocks Relays & Sockets

Circuit

Protectors

Power Supplies

LED Illumination

Controllers Operator

Interfaces

AUTO-ID

Sensor Mounting Brackets

Item		Part No.	Package Quantity
	Vertical Mounting	SA9Z-K01	
Sensor Mounting Brackets	Horizontal Mounting	SA9Z-K02	1
	Cover Type	SA9Z-K03	I
	Back Mounting	SA9Z-K04	

See M-028 for dimensions.

SA1E • Two mounting screws (M3 \times 12 mm sems screws) are supplied with the SA9Z-K01 and SA9Z-K02.

- \bullet Two mounting screws (M3 \times 14 mm sems screws) are supplied with the SA9Z-K03.
- The through-beam type requires two mounting brackets, one each for the projector and the receiver.
- The SA9Z-K02 cannot be used for the connector models.
- Contact IDEC about mounting brackets for the connector models.

Connector Cable (for connector models)

Number of Core Wires	Style & Length	Part No.	Package Quantity
	Straight, 2m	SA9Z-CM8K-4S2	
	Straight, 5m	SA9Z-CM8K-4S5	1
4	Right angle, 2m	SA9Z-CM8K-4L2	1
	Right angle, 5m	SA9Z-CM8K-4L5	

• See M-030 for dimensions.

• Contact IDEC for UL approved cables.

Reflector Mounting Brackets

Item		Part No.	Package Quantity
Reflector	For IAC-R5	IAC-L2 (Note 1)	
Mounting Bracket	For IAC-R9	IAC-L3 (Note 2)	1
	For IAC-R8	IAC-L5 (Note 3)	

When ordering specify the Ordering No

• See M-030 for dimensions.

Note 1: The IAC-L2 is not supplied with M4 mounting screws and nuts.

Note 2: The IAC-L3 is supplied with two M3 mounting screws (M3 \times 8 mm sems screws).

Note 3: The IAC-L5 is supplied with two M4 mounting screws (M4 \times 10 mm sems screws).

Air Blower Mounting Block

Item	Part No.	Package Quantity
Air Blower Mounting Block	SA9Z-A02	1

See M-030 for dimensions.

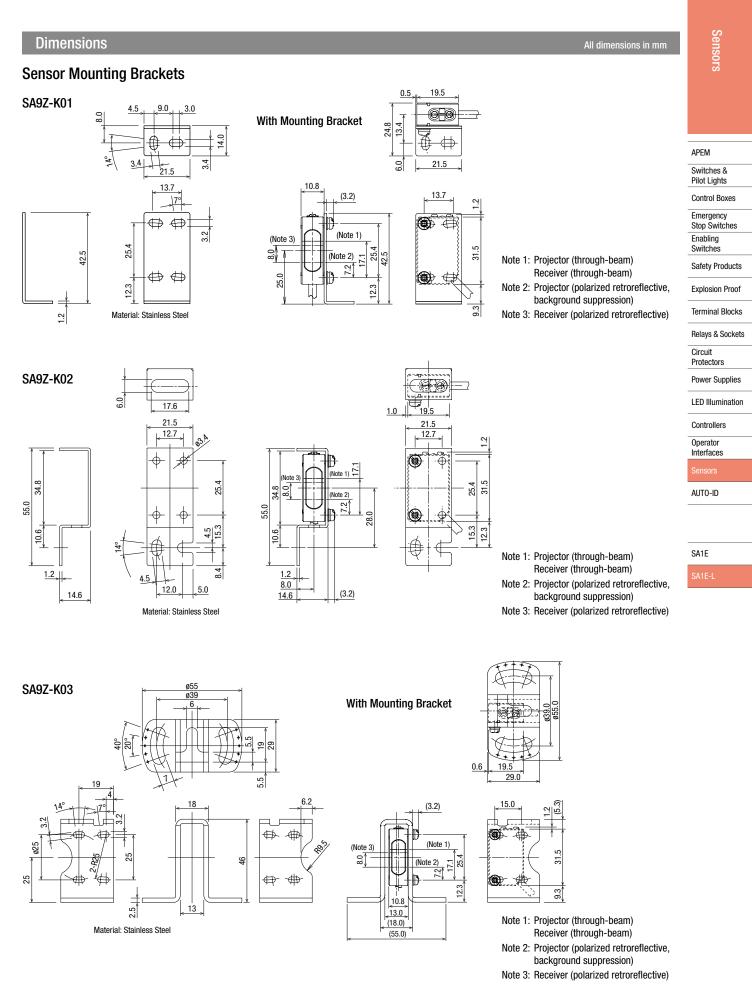
• Two mounting screws (M3 \times 20 mm sems screws), one M5 \times 6 mm screw for plugging the air supply port, and one gasket (0.5 mm thick) are supplied.

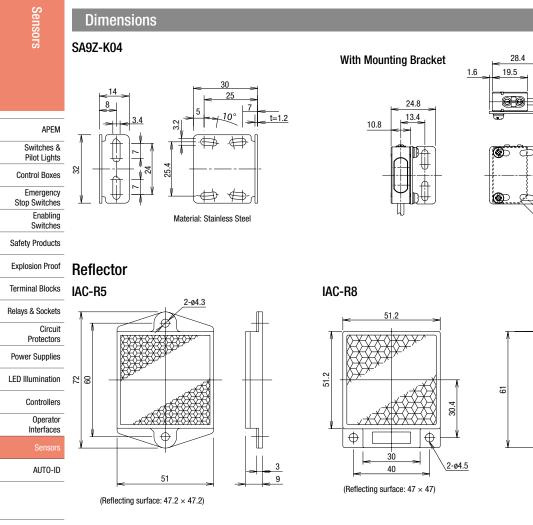
• The air tube fitting and mounting bracket are not supplied and must be ordered separately (recommended mounting bracket: SA9Z-K01).

• Material: Anodized aluminum surface

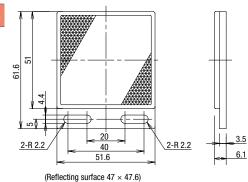
Sensitivity Control Screwdriver

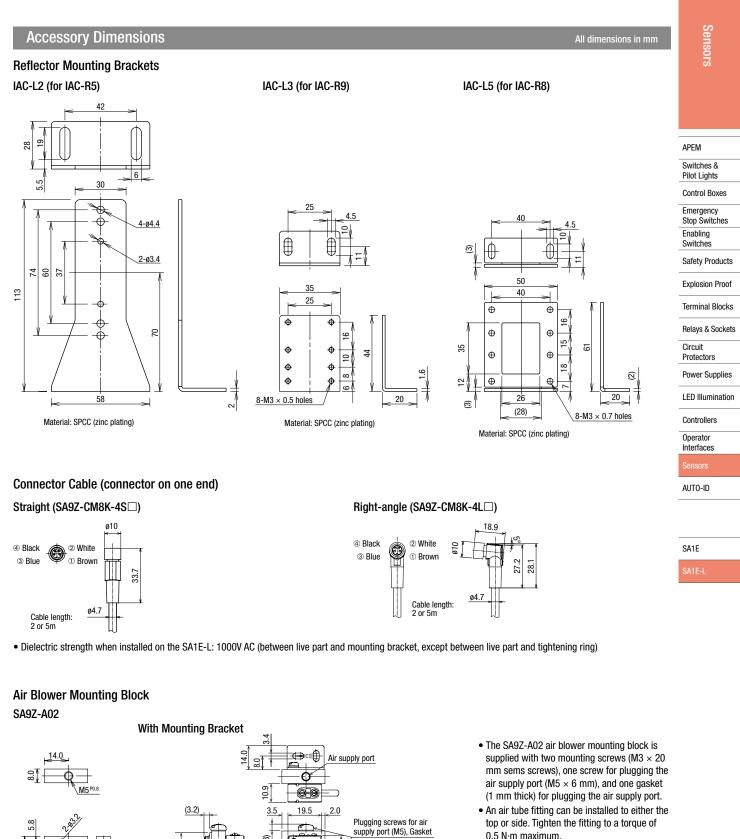
Item	Part No.	Package Quantity
Sensitivity Control Screwdriver	SA9Z-AD01	1





SA1E IAC-R9





The air tube fitting and mounting bracket are not supplied and must be ordered separately

(recommended mounting bracket: SA9Z-K01).

(used on one side only)

3.8)

SA1E-***

Air Blower Mounting Block

42.5

Recommended

mounting bracket (SA9Z-K01)

M5 PO.8

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6.9

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25.0

(Material: Anodized aluminum surface)

M-030

Enabling

Switches

Safety Products

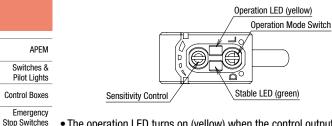
Explosion Proof

Terminal Blocks

Relavs & Sockets

Instructions

Indicator and Output Operation (Through-beam/Polarized Retroreflective)



- The operation LED turns on (yellow) when the control output is on.
- The stable LED turns on (green) either at stable incident or stable interruption. Make sure to use the photoelectric switch after the stable operation is ensured.
- . In the light ON operation, the output turns on when the receiving light intensity level is 1.0 or over as shown below.
- In the dark-ON operation, the output turns on when the receiving light intensity level is 1.0 or less as shown below.

Circuit Protectors	Receiving Light Intensity Level		Light Receiving	Stable LED (green)	Operation LED (yellow)/ Control Output	
Power Supplies			Status		Light ON	Dark ON
LED Illumination		1.3 and over	Stable Incident	ON	ON	OFF
Controllers	Operation	1.0	Unstable Incident	055	UN	UFF
Operator Interfaces Sensors	Level	1.0	Unstable Interruption	OFF	OFF	ON
Selisors		0.7 and	Stable	ON		UN
AUTO-ID		below	Interruption	ON		

Optical Axis Alignment (Light ON)

Through-beam

SA1F

Fasten the receiver temporarily. Place the projector to face the receiver. Move the projector up, down, right and left to find the range where the operation LED turns on. Fasten the projector in the middle of the range. Next, move the receiver up, down, right and left in the same manner and fasten in the middle of the range where the operation LED turns on. Make sure that stable LED turns on at stable incident and stable interruption.

Polarized Retroreflective

Install the reflector perpendicularly to the optical axis. Move the SA1E-L photoelectric switch up, down, right and left to find the range where the operation LED turns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption. When installing the reflector near the photoelectric switch. adjust the angle and positions of photoelectric switch and reflector so that sensing objects can be detected reliably.

Background Suppression (BGS)

Place the SA1E-L photoelectric switch where the switch can detect the object. Move the switch up, down, right and left to find the range where the operation LED tuns on. Fasten the switch in the middle of the range. Make sure that stable LED turns on at stable incident and stable interruption.

Sensitivity Adjustment (Through-beam/Polarized Retroreflective)

• Referring to the table below, adjust the sensitivity of the SA1E-L photoelectric switch when necessary, in such cases as the throughbeam is used to detect small or translucent objects. The table explains the status of operation LED when the operation mode is set to light ON.

Step	Photoelectric Switch Status	Sensitivity Control	Adjusting Procedure
1	Receiving light • Through-beam, polarized retroreflective: No object detected	A CONTRACTOR	Turn the control counter-clockwise to the minimum. Then turn clock- wise until the operation LED turns on (turns off with dark ON type) (point A).
2	Light is interrupted • Through-beam, polarized retroreflective: Object detected	A TO TO Min. Max.	At interruption status, turn the control clockwise from point A, until the operation LED turns on (turns off with dark ON type) (point B). If the operation LED does not turn on (turn off with dark ON type) even though the control has reached the maximum, set the maximum position as point B.
3	_	A C C C C C C C C C C C C C C C C C C C	Set the middle point between point A and B as point C.

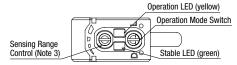
- After adjusting the sensitivity, make sure that stable LED turns on at stable incident and stable interruption. For detecting objects too small to turn on the stable LED, use an optional slit.
- . Sensitivity is set to the maximum at the factory before shipment. When adjusting the sensitivity, use the screwdriver supplied with the SA1E-L photoelectric switch to turn the control as shown below, to a torgue of 0.05 N·m maximum.

Adjustment of Sensing Range for **Background Suppression (BGS)**

• When adjusting the sensing range, follow the instruction below.

Step	Distance Control	Adjusting Procedure
1		Install the photoelectric switch and the object firmly. Turn the control counterclockwise until the operation LED turns off (turns on with dark ON type). From this point, turn the control clockwise until the operation LED turns on (turns off with dark ON type) (point A).
2	BT A	Remove the object, and confirm that the operation LED turns off (turns on with dark ON type). Turn the control clockwise until the operation LED turns on (detecting the background) (turns off with dark ON type) (point B). (Note 1)
3		Set the middle point between point A and B as point C. (Note 2)

- Note 1: When the background is far off and not detected, turn the control 360°, and set the point as point C
- Note 2: Because the control is multi-turn, it may take more than one turn to move from point A to point B.
- Turning the control clockwise lengthens the sensing distance.



Instructions

Power Supply and Wiring

- Do not use the SA1E-L photoelectric switch in the transient status immediately after turning on the power (approx. 100 ms). When the load and switch use different power supplies, make sure to power up the switch first.
- Use a power supply with little noise and inrush current, and use the photoelectric switch within the rated voltage range. Make sure that the ripple is within the allowable limit. Do not apply AC voltage, otherwise the switch may blow out or burn.
- When using a switching power supply, make sure to ground the FG (frame ground) terminal, otherwise high-frequency noise may affect the photoelectric switch.
- Turn power off before inserting/removing the connector on photoelectric switch. Make sure that excessive mechanical force is not applied to the connector. Connect the connector cable to a tightening torque of 0.5 N·m maximum.
- To ensure the degree of protection, use the applicable connector cable for the connector type. Connector cables are ordered separately (see M-027).
- Avoid parallel wiring with high-voltage or power lines in the same conduit, otherwise noise may cause malfunction and damage. When wiring is long, use a separate conduit for wiring.
- \bullet Use a cable of 0.3 mm^2 minimum core wires, then the cable can be extended up to 100 m.

Installation

Installing the Photoelectric Switch

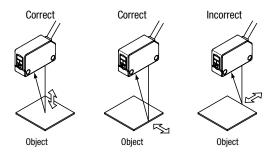
- Do not install the SA1E-L photoelectric switches in an area where the switches are subject to the following conditions, otherwise malfunction and damage may be caused.
 - * Inductive devices or heat source
 - * Extreme vibration or shock
 - * Large amount of dust
 - Toxic gases
 - * Water, oil, chemicals
 - * Outdoors
- Make sure to prevent sunlight, fluorescent light, and especially the fluorescent light of inverters from entering the receiver of the photoelectric switch directly. Keep the through-beam type receiver away from intense extraneous light.
- Interference prevention allows two SA1E-L switches to be mounted in close proximity. However, the through-beam model is not equipped with interference prevention. Maintain appropriate distance between the switches referring to the lateral displacement characteristics.
- Because the SA1E-L photoelectric switches are IP67 waterproof, the SA1E-L can be exposed to water. However, wipe water drops and smears from the lens and slit using a soft cloth to make sure of the best detecting performance.
- Acrylic resin is used for optical elements. Do not use ammonia or caustic soda for cleaning, otherwise optical elements will be dissolved. To remove dust and moisture build-up, use soft dry cloth.
- \bullet Tighten the mounting screws (M3) to a torque of 0.4 to 0.5 N·m. Do not tighten the mounting screws excessively or hit the switch with a hammer, otherwise the protection degree cannot be maintained.
- Installing the Reflector
- Use M4 mounting screws for the IAC-R5 and IAC-R8 reflectors. Tighten the mounting screws to a tightening torque of 0.4 to 0.5 N·m maximum. Do not tighten the mounting screws excessively, otherwise the screw holes of the reflector will be damaged.
- While optional reflector mounting bracket IAC-L2 is not supplied with mounting screws or nuts, the IAC-L3 and IAC-L5 are supplied with mounting screws for mounting the reflector on the bracket.

Installing the air blower mounting block SA9Z-A02

- When installing the SA9Z-A02 on the SA1E-L photoelectric switch, use the attached M3 mounting screws and tighten to a torque of 0.4 to 0.5 N·m maximum.
- Mounting bracket is not supplied with SA9Z-A02 and must be ordered separately. SA9Z-K01 mounting bracket can be used with SA9Z-A02. When installing the SA9Z-K01 mounting bracket on SA9Z-A02 air blower mounting block, use the M3 × 20 mounting screws supplied with SA9Z-A02. Do not use the mounting screws (M3 × 12) supplied with SA9Z-K01.
- The SA9Z-A02 cannot be used with the through-beam slits (SA9Z-S12, SA9Z-S13, and SA9Z-S14).
- The air tube fitting (M5) can be installed to either the top or side. The air tube is not supplied.
- Close the unused port using the supplied air supply port plugging screw (M5 \times 6) and gasket to a tightening torque of 1 to 2 N·m maximum. The recommended air pressure is 0.1 to 0.3 MPa.

Installing the background suppression (BGS) type

• This sensor can detect objects correctly when the sensor head is installed perpendicular to the moving object. Install the sensor head as shown below to minimize sensing errors.





SA1E

AUTO-ID

- If the SA1E-L is used in a place subject to large variations in the ambient temperature, the characteristics may change depending on the target object. Be sure to check the operation under the actual operating conditions.
- Polarized retroreflective: when the sensing objects have mirror surface, the reflected light from the mirror surface might cause false detection. Make sure that the reflected light does not enter the receiver.

Using a laser product

- The SA1E-L photoelectric switches radiate a visible laser beam. Do not look directly at laser beam. Also, do not look at the laser beam reflected by a mirror surface.
- IEC 60825-1 (Safety of laser products) sets safety standards of laser products. The SA1E-L photoelectric switches are classified as Class 1 product.
- The SA1E-L photoelectric switches comply with 21 CFR 1040.10 and 21 CFR 1040.11 according to Laser Notice No. 50, dated June 24, 2007, issued by the CDRH (Center for Devices and Radiological Health) under the FDA (Food and Drug Administration).

Labels

According to IEC 60825-1 and FDA regulations, the SA1E-L has the warning and certification/identification labels as shown below. When installing the SA1E-L on a system/equipment used in the United States, ensure that the labels are attached to the SA1E-L.



Emergency Stop Switches Enabling Switches

Safety Products

APEM

Switches &

Pilot Lights

Control Boxes

Explosion Proof

Terminal Blocks Relays & Sockets

Circuit

Protectors